



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM632V3021125-9
Job Sheet 180223



Part No: RBEM632V3021125-9

Job Qty: 6 ea

Part Name: Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 9/10/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3021125 Rev. 2 IPP Rev. A 18.06.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Machining-4		
120	Lathe Conv	6 pcs	9/10/18	9/10/18	0.50	0.75	Lathe Conv-2		
130	QC	6 pcs	9/10/18	9/10/18	0.00	0.00	QC2 Machining-5		
140	QC	6 pcs	9/10/18	9/10/18	0.00	0.00	QC8 Machining-5		
150	Outsource	6 pcs	9/10/18	9/10/18	0.00	0.00	Outsource4		
160	Packaging	6 pcs	9/10/18	9/10/18	0.00	0.00	Packaging2		
170	QC	6 pcs	9/10/18	9/10/18	0.00	0.00	QC6		
180	Powdercoat	6 pcs	9/10/18	9/10/18	0.00	0.60	Powdercoat13		
190	QC	6 pcs	9/10/18	9/10/18	0.00	0.00	QC3		
200	Packaging	6 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-2		
210	QC21-SA	6 Ea	9/10/18	9/10/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per DWG. 2-Deburr

Descriptions: 150 - -Issue P/O to GROUPE ALTECH; PO041121 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required

160 - Receive

180 - START TIME: 10:15 OVEN TEMPERATURE: 320° FINISH TIME: 10:45 No powder coat at this location as per note 3.

200 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.000	6061T6 Round Bar 2.00	.1980 ft (.033 ea)	90-Start up Operation	M127682

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R2.000	0	14	0

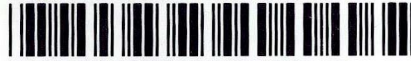
Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S111666



Part: RBEM632V3021125-9

Job No: 180223

Serial No/Batch: S111666

Revision: 2

Inspector:

Exp Date:

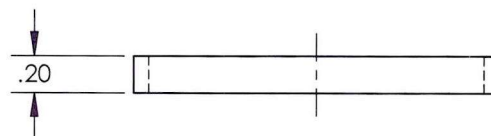
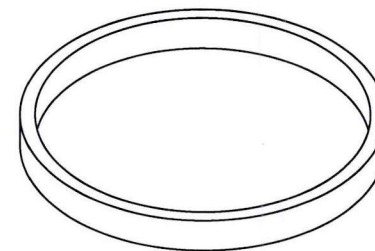
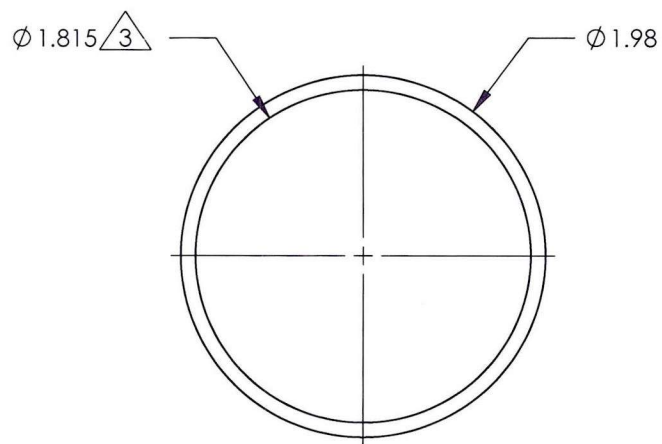
Instructions:

Date: 09/20/18

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2018 5 8 5018

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



NOTES:

1. CLEAR ANODIZE SPEC. MIL-A-8625F, TYPE II, CLASS I
2. POWDER COAT YELLOW SPEC. FED # 13538.
3. NO POWDER COAT ON SURFACE.



TITLE		EXTRACTOR	
DWG NO.		RBEM632V3021125-9	
REV		2	
MAT'L 6061	UNLESS OTHERWISE SPECIFIED		
HEAT TREAT	DIMENSIONS ARE IN INCHES		
FINISH SEE NOTE	.XXX ± .005 FRACTIONS ± 1/8		
SPEC	.XX ± .01 ANGLES ± 5°		
	.X ± .1 SURFACES = 125/		
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES		
CHECKED: CLOUGH	.015 x 45° OR .015R		
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY		
QA APPR: LINDSAY	AFTER PLATING		
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
SCALE 1:1		DATE 3/23/2016	
		SHEET 6 OF 6	

(-9)

RING

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____							



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041121

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041121
PO Date: 9/24/18
Due Date: 10/4/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180223	RBEM632V3021125-9	Ring -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	10/4/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00

6x

SEP 28 2018

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Grand Total: \$120.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

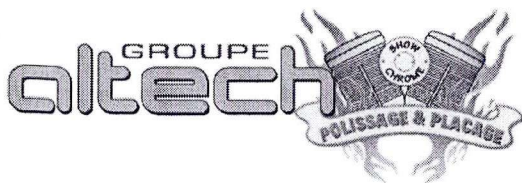
A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/24/18 12:42 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(012961-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012961 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
26-Sep-2018		Aman		041121					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBEM632V3021125-9 ✓ Rev.	RBEM632V3021125-9 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	6	6 ✓	0	0	0	

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.